

	Doc or ECO #:	ECO-71152-001	Date:	8/22/2019	Author:	JRK
	Rev. #:	B				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	8/22/2019	Quality Approval	DO

P/N #:	71152	Effective Date:	September 18, 2019
Title:	Serialization of the PRO4 ULTRA ICB Panel		

1.0 Purpose / Summary

The purpose of this Eco is to add additional serialization to increase the trackability of the Ultra ICB Panel.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
71152	Top Level Assembly	☐	☐	☒	E
72208	Serialization sticker added to panel	☐	☒	☐	A

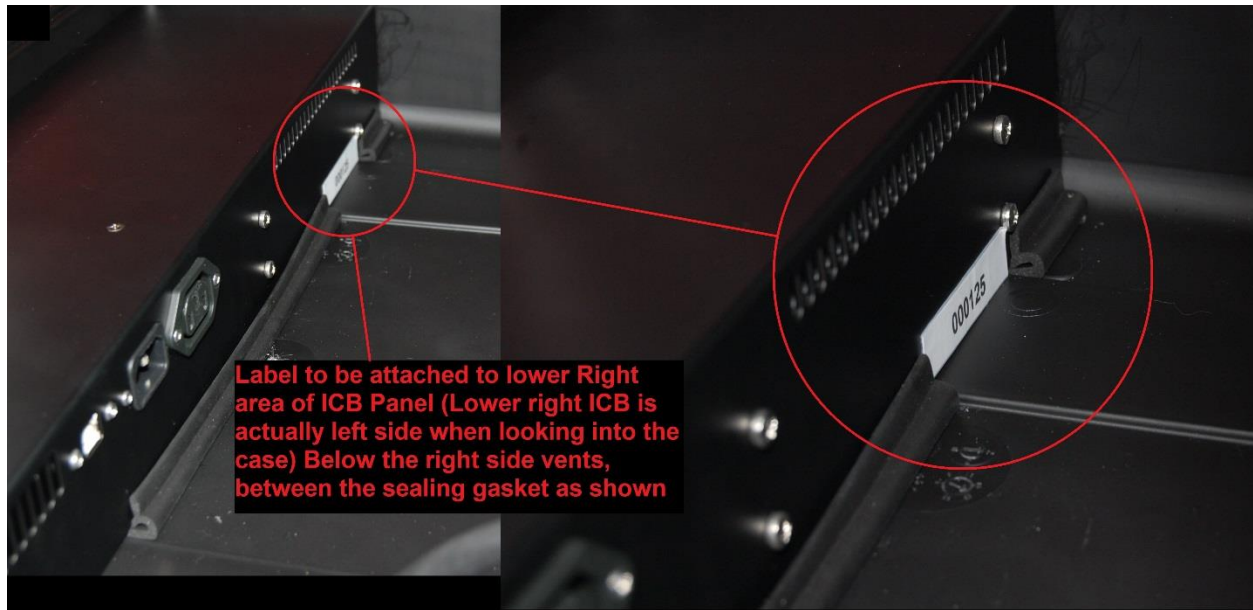
3.0 Detail

To add traceability and tracking to the completed panel assemblies, a serial number sticker will be added to the panel [71152].

The panel serial number will start at 000125 and use that format.

The label will be placed on the bottom right side of the ICB unit (see picture on the following page for proper placement).

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4.0 Disposition of Material

Completed panels in stock should be serialized

5.0 Action Items

Action	Department	Acknowledgement Initials
Update work instructions [WI-71152]	PE	JRK
Serialize in stock panels [71152]	PRODUCTION	KK
Update QC Inspection Sheet for PRO4 ULTRA ICB	QA	DO

6.0 Modified / Referenced Documents:

Document	Current Revision
WI-71152 – PRO4 ULTRA ICB Assembly Instructions	B

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7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
8/22/2019	WI-71152 section 9.7.7	Add location for ICB serialization sticker	JRK
10/10/2019	2	Correct rev and part numbers	SL